

IN THE ABSTRACT

Please amend the originally-filed Abstract as provided below. The modifications are reflected on the Substitute Abstract which is enclosed herewith on separate sheet.

~~The present invention, in a method of~~ Methods for casting an austenitic stainless steel thin strip casting ~~with through a continuous caster wherein, e.g., a twin-drum type caster, in which the mold walls move synchronously~~ synchronous with the casting; ~~provides a production method for preventing pepper and salt to obtain a casting, wherein defects, e.g., salt-and-pepper unevenly glossy defects distributed zigzag in the form of spots from appearing, on a steel sheet formed after cold rolling and or cold forming; and is a method for producing are prevented. In particular, casting an austenitic stainless steel thin strip casting, characterized by regulating a pressing force P of mold wall faces against the casting in the range from more than 1.0 to less than 2.5 t/m, and preferably from more than 1.1 to not more than 1.6 t/m. In the production method: the~~ The continuous caster used ~~is~~ may be a twin-drum type continuous caster; ~~the, with a drum radius R (m) and the a pressing force P (t/m) of mold wall faces satisfy~~ satisfying the relation $0.5 \leq (\sqrt{R}) \times P \leq 2.0$, and preferably $0.8 \leq (\sqrt{R}) \times P \leq 1.2$; ~~the height of a molten steel pool formed between mold walls is not less than 200 to not more than 450 mm; and in-line rolling is applied during the process from molding to coiling.~~

IN THE SPECIFICATION:

Please replace the originally-filed Specification with the Substitute Specification which is enclosed herewith. A marked-up comparison between the original Specification and the Substitute Specification is also enclosed.